



BRANZ Appraised
Appraisal No. 1227 [2022]

**SIKATILE®-110
SECURE PROOF
EXTERNAL
WATERPROOFING
MEMBRANE**



Appraisal No. 1227 [2022]

BRANZ Appraisals

Technical Assessments of products
for building and construction.



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Product

- 1.1 SikaTile®-110 Secure Proof External Waterproofing Membrane is a liquid-applied waterproofing membrane for use under ceramic or stone tile finishes on external decks and balconies.

Scope

- 2.1 SikaTile®-110 Secure Proof External Waterproofing Membrane has been appraised for use as waterproofing membrane for pedestrian decks and balconies within the following scope:
- on substrates of plywood or fibre cement compressed sheet on timber-framed construction; or,
 - on substrates of concrete; and,
 - when protected from ultraviolet (UV) exposure and physical damage by ceramic or stone tiles; and,
 - where decks and balconies are designed and constructed such that deflections do not exceed 1/360th of the span.
- 2.2 The structural and weathertightness design for each specific structure is the responsibility of the building designer.
- 2.3 The ceramic or stone tile finishes are outside the scope of this Appraisal.
- 2.4 Installation of SikaTile®-110 Secure Proof External Waterproofing Membrane and accessories must be carried out by trained applicators, approved by Sika Australia Pty Ltd.

Building Regulations

Building Code of Australia [BCA]

- 3.1 In the opinion of BRANZ, SikaTile®-110 Secure Proof External Waterproofing Membrane, if designed, used, installed and maintained in accordance with the statements and conditions of this Appraisal, will meet the following provisions of the National Construction Code [NCC]:

NCC 2019 Building Code of Australia - Volume One [NCC Volume One]

Part F1 DAMP AND WEATHERPROOFING: Performance FP1.4. SikaTile®-110 Secure Proof External Waterproofing Membrane meets this requirement. See Paragraphs 13.1–13.7.

NCC 2019 Building Code of Australia - Volume Two [NCC Volume Two]

Part 2.2 DAMP AND WEATHERPROOFING: Performance P2.2.2. SikaTile®-110 Secure Proof External Waterproofing Membrane meets this requirement. See Paragraphs 13.1–13.7.

Technical Specification

- 4.1 Materials supplied by Sika Australia Pty Ltd are as follows:
- **SikaTile®-110 Secure Proof External Waterproofing Membrane** - a flexible [Class III as defined in AS/NZS 4858], single-pack, water-based, polyurethane waterproofing membrane supplied as a grey paste in 15 L pails.
 - **Eco Prime WB** - an acrylic-based, multi-purpose primer for all porous substrates.
 - **Eco Prep'N'Prime** - a flexible, one-component primer/bond-enhancer for use over difficult or non-porous substrates.

Handling and Storage

- 5.1 All materials must be stored inside, up off concrete floors, in dry conditions, out of direct sunlight and out of freezing conditions. The materials in the original unopened packaging have a shelf life of 12 months from date of manufacture. Once opened, the materials must be used within 3 months.

Technical Literature

- 6.1 This Appraisal must be read in conjunction with:
- Product Data Sheet - SikaTile®-110 Secure Proof.
- 6.2 All aspects of design, use, installation and maintenance contained in the Technical Literature and within the scope of this Appraisal must be followed.

Design Information

General

- 7.1 SikaTile®-110 Secure Proof External Waterproofing Membrane is for use where an impervious waterproof membrane is required on decks and balconies to prevent damage to building elements and adjoining areas.
- 7.2 The membrane must be covered with ceramic or stone tile finishes within 14 days. The finishes must protect the membrane from exposure to UV light and physical damage.
- 7.3 Movement and control joints may be required depending on the shape and size of the deck and the tiling finish. Design guidance can be found in the BRANZ Good Practice Guide: Tiling.
- 7.4 Effective control of moisture in the structure and from within the building must be considered due to the impermeability of the membrane.
- 7.5 Where the system abuts cladding systems, designers must detail the junction to meet their own requirements and the performance requirements of the BCA. Details not included within the Technical Literature have not been assessed and are outside the scope of this Appraisal.

Substrates

Fibre Cement Compressed Sheet

- 8.1 Fibre cement compressed sheet must be manufactured to comply with the requirements of AS/NZS 2908.2 and must be specified by the manufacturer as being suitable for use as an external decking substrate. The fibre cement sheet must be of a thickness to meet specific structural design requirements and must be secured to the structure to resist wind uplift and all other forces acting on the deck or balcony, such as deflection from gravity and live loads. Installation must be in accordance with the instructions of the manufacturer.

Concrete

- 8.2 Concrete substrates must be to a specific engineering design meeting the requirements of the BCA.

Durability

Serviceable Life

- 9.1 SikaTile®-110 Secure Proof External Waterproofing Membrane, when subjected to normal conditions of environment and use, is expected to have a serviceable life of at least 15 years and be compatible with ceramic or stone tile finishes with a design serviceable life of 15–25 years. This is conditional on the membrane not being exposed to the weather or UV light for a total of more than 14 days.

Maintenance

- 10.1 No maintenance of the membrane will be required provided significant substrate movement does not occur and the tiling finish remains intact. Regular checks must be made of tiled areas to ensure they are sound and will not allow moisture to penetrate. Any cracks or damage must be repaired immediately by repairing the tiles, grout and sealants.
- 10.2 In the event of damage to the waterproofing membrane, the tiling must be removed. Repair can be carried out by applying a patch of suitable membrane.
- 10.3 Drains and outlets must be maintained to operate effectively, and tiling finishes must remain clean.

Outbreak of Fire

- 11.1 SikaTile®-110 Secure Proof External Waterproofing Membrane must be protected or separated from fireplaces, heating appliances, chimneys and flues in accordance with the requirements of NCC Volume One, Performance G2 and Performance GP2.1, and NCC Volume Two, Performance P2.7.3 and Performance 3.10.3.

Spread of Fire

- 12.1 SikaTile®-110 Secure Proof External Waterproofing Membrane is considered an exempt building material, as listed in BCA Specification C1.10.

External Moisture

- 13.1 Decks and balconies must be designed and constructed to meet code compliance with NCC Volume One, Performance FP 1.4 and NCC Volume Two, Performance P2.2.2. They must also take account of snowfalls in snow prone areas.
- 13.2 When installed in accordance with this Appraisal and the manufacturer's Technical Literature, SikaTile®-110 Secure Proof External Waterproofing Membrane will prevent the penetration of water and will therefore meet code compliance with NCC Volume One, Performance FP 1.4 and NCC Volume Two, Performance P2.2.2. The membrane is impervious to water and will give a weathertight deck capable of accepting minor structural movements.
- 13.3 SikaTile®-110 Secure Proof External Waterproofing Membrane is impermeable, therefore a means of dissipating construction moisture must be provided in the building design and construction to meet code compliance with NCC Volume One, Performance FP 1.4 and NCC Volume Two, Performance P2.2.2.
- 13.4 BRANZ recommends a minimum fall to decks and balconies of 1:40 and that all falls must slope to an outlet. Inadequate falls will allow moisture to collect and increase the risk of deterioration of the membrane and tile finish.
- 13.5 Deck and balcony falls must be built into the substrate and not created with mortar screeds applied over the membrane.
- 13.6 Allowance for deflection and settlement of the substrate must be made in the design of the deck or balcony.
- 13.7 Drainage flanges must be used for any outlet and must be fitted with a grate or cage to reduce potential sources of blockages. An overflow must be provided where the deck or balcony does not drain to an external gutter.

Installation Information

Installation Skill Level Requirement

- 14.1 Installation and finishing of materials supplied by Sika Australia Pty Ltd must be completed in accordance with the Technical Literature, by trained applicators, approved by Sika Australia Pty Ltd.
- 14.2 Installation of substrates must be completed by tradespersons with a thorough understanding of deck and balcony construction, in accordance with instructions given within the substrate manufacturers Technical Literature and this Appraisal.

Preparation of Substrates

- 15.1 Substrates must be dry and sound before installation proceeds. Concrete slabs can be checked for dryness by using a hygrometer. The relative humidity of the concrete surface must be 75% or less, and the moisture content for plywood must be a maximum of 20%, before installing the membrane.
- 15.2 Surfaces must be smooth and free from sharp edges, dust, dirt or other materials such as oil, grease or concrete formwork release agents. All surface defects must be filled to achieve a smooth and uniform surface.
- 15.3 Substrates must be primed with primer and allowed to dry fully before the membrane is installed.

Membrane Installation

- 16.1 Installation must not be undertaken where the substrate surface temperature is below 5°C or above 35°C.
- 16.2 The membrane must be applied in a minimum of two coats at the rates set out in the Technical Literature to give a total finished thickness of 0.6 mm for walls and 0.8 mm for floors. Subsequent coats must be applied at an opposite direction to the previous coat.
- 16.3 Application can be made by roller [medium/long nap] or brush [long bristle].
- 16.4 It is strongly recommended that the membrane is protected with temporary covers until it is fully cured in case of mechanical damage or rain wetting.
- 16.5 Clean up may be undertaken with water while the membrane is still wet.

Tiling

- 17.1 The membrane must be fully cured before tiling. The cured membrane must be protected at all times to prevent mechanical damage, so may require temporary covers until the finishing is completed.
- 17.2 Tiling must be undertaken in accordance with AS 3958.1 and the BRANZ Good Practice Guide: Tiling. The compatibility of tile adhesive must be confirmed with the adhesive manufacturer or Sika Australia Pty Ltd

Inspections

- 18.1 Critical areas of inspection for waterproofing systems are:
 - Construction of substrates, including crack control and installation of under flashings and movement control joints.
 - Moisture content of the substrate prior to the application of the membrane.
 - Acceptance of the substrate by the membrane installer prior to application of the membrane.
 - Installation of the membrane to the manufacturer's instructions, particularly installation to the correct thickness and use of reinforcement.
 - Membrane curing and integrity prior to the installation of tiles, including protection from moisture, frost and mechanical damage during curing.

Health and Safety

- 19.1 Additional information on SikaTile®-110 Secure Proof External Waterproofing Membrane and accessories is available in the Material Safety Data Sheets available from Sika Australia Pty Ltd.

Basis of Appraisal

The following is a summary of the technical investigations carried out:

Tests

- 20.1 The testing on SikaTile®-110 Secure Proof External Waterproofing Membrane has been undertaken by various organisations:
- Testing to AS/NZS 4858 Appendix A including effect of heat aging, bleach, detergent and water on tensile and elongation, water vapour transmission to ASTM E96-92 and cyclic movement.
 - Adhesion to various substrates and low temperature flexibility.
- 20.2 Test methods and results were reviewed by BRANZ and found to be satisfactory.

Other Investigations

- 21.1 An assessment was made of the durability of SikaTile®-110 Secure Proof External Waterproofing Membrane by BRANZ technical experts.
- 21.2 Site inspections have been carried out by BRANZ to assess the practicability of installation, and to examine completed installations.
- 21.3 The Technical Literature has been examined by BRANZ and found to be satisfactory.

Quality

- 22.1 The manufacture of the membrane has been examined by BRANZ, and details regarding the quality and composition of the materials used were obtained by BRANZ and found to be satisfactory.
- 22.2 The quality management system of the membrane manufacturer has been assessed by BRANZ and found to be satisfactory.
- 22.3 The quality of supply of the membrane system materials to the market is the responsibility of Sika Australia Pty Ltd.
- 22.4 Quality on-site is the responsibility of the Sika Australia Pty Ltd approved and trained applicators.
- 22.5 Designers are responsible for the substrate design, and building contractors are responsible for the quality of construction of substrate systems in accordance with the instructions of the substrate manufacturer, Sika Australia Pty Ltd and this Appraisal.
- 22.6 Building owners are responsible for the maintenance of the tiling systems in accordance with the instructions of Sika Australia Pty Ltd.

Sources of Information

- ANSI 118.10: 1999 Load bearing, bonded, waterproof membranes for thin-set ceramic tile and dimension stone installations.
- AS 3958.1:2007 Ceramic Tiles - Guide to the installation of ceramic tiles.
- AS/NZS 2269:2012 Plywood – structural.
- AS/NZS 2908.2:2000 Cellulose-cement products - flat sheet.
- AS/NZS 4858:2004 Wet area membranes.
- BRANZ Good Practice Guide: Tiling, April 2015.
- National Construction Code, Building Code of Australia 2019, Australian Building Codes Board.




In the opinion of BRANZ, **SikaTile®-110 Secure Proof External Waterproofing Membrane** is fit for purpose and will comply with the Building Code to the extent specified in this Appraisal provided it is used, designed, installed and maintained as set out in this Appraisal.

The Appraisal is issued only to **Sika Australia Pty Ltd**, and is valid until further notice, subject to the Conditions of Appraisal.

Conditions of Appraisal

1. This Appraisal:
 - a) relates only to the product as described herein;
 - b) must be read, considered and used in full together with the Technical Literature;
 - c) does not address any Legislation, Regulations, Codes or Standards, not specifically named herein;
 - d) is copyright of BRANZ.
2. **Sika Australia Pty Ltd:**
 - a) continues to have the product reviewed by BRANZ;
 - b) shall notify BRANZ of any changes in product specification or quality assurance measures prior to the product being marketed;
 - c) abides by the BRANZ Appraisals Services Terms and Conditions;
 - d) warrants that the product and the manufacturing process for the product are maintained at or above the standards, levels and quality assessed and found satisfactory by BRANZ pursuant to BRANZ's Appraisal of the product.
3. BRANZ makes no representation or warranty as to:
 - a) the nature of individual examples of, batches of, or individual installations of the product, including methods and workmanship;
 - b) the presence or absence of any patent or similar rights subsisting in the product or any other product;
 - c) any guarantee or warranty offered by **Sika Australia Pty Ltd**.
4. Any reference in this Appraisal to any other publication shall be read as a reference to the version of the publication specified in this Appraisal.
5. BRANZ provides no certification, guarantee, indemnity or warranty, to **Sika Australia Pty Ltd** or any third party.

For BRANZ



Chelydra Percy

Chief Executive

Date of Issue:

12 October 2022