



BRANZ Appraised

Appraisal No. 817 [2024]

GLASSCORP FABRICATOR MSHP MS HIGH PERFORMANCE MS CONSTRUCTION SEALANT

Appraisal No. 817 [2024]

This Appraisal replaces BRANZ
Appraisal No. 817 [2018]



BRANZ Appraisals

Technical Assessments of
products for building and
construction.



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Product

- 1.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant is a weatherproofing sealant for exterior use and a general purpose gap-filling sealant for interior and exterior use.

Scope

- 2.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant has been appraised for use as an exterior sealant in buildings within the following scope:
 - the scope limitations of NZBC Acceptable Solution E2/AS1, Paragraph 1.1.
- 2.2 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant has also been appraised for use as an internal and external sealant in buildings subject to specific design within the following scope:
 - in joints with a minimum depth of 5 mm; and,
 - in joints with a minimum width of 5 mm and maximum width of 35 mm; and,
 - with substrates of:
 - timber [unpainted and unstained] – particleboard, fibreboard, untreated pine, boric treated pine, tanalised pine, New Zealand natives, or untreated Cedar or Douglas Fir; or,
 - plastics – PVC, melamine sheet, fibreglass [gelcoat side only], polyurethane coatings, epoxy and polyester coatings or epoxy mortars; or,
 - mineral – concrete, mortar, plaster, blockwork, brickwork, fibre cement sheeting, unglazed tiles, earthenware [clay], glazed ceramic tiles, stoneware [e.g. Hinuera stone and Oamaru stone], marble or granite; or,
 - metal – stainless steel, copper, brass, zinc anneal, aluminium-zinc, zinc bronze, lead, tin, galvanised steel, mild steel, cast iron or aluminium [milled, anodised or powder-coated]; or,
 - stoved enamel.

[Note: Substrates or materials other than those specified above have not been assessed and are outside the scope of this Appraisal. Glasscorp Ltd must be consulted when proposing the sealing of material not specifically covered by this Appraisal.]





Building Regulations

New Zealand Building Code (NZBC)

3.1 In the opinion of BRANZ, Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant, if used, designed, installed and maintained in accordance with the statements and conditions of this Appraisal, will meet the following provisions of the NZBC:

Clause B2 DURABILITY: Performance B2.3.1 [b] 15 years and B2.3.1 [c] 5 years. Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant meets these requirements. See Paragraphs 8.1–8.3.

Clause E2 EXTERNAL MOISTURE: Performance E2.3.2. When used as part of the cladding system, Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant contributes to meeting this requirement. See Paragraphs 12.1–12.3.

Clause E3 INTERNAL MOISTURE: Performance E3.3.3, E3.3.4, E3.3.5 and E3.3.6. When used as part of the substrate lining or finishing system, Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant contributes to meeting these requirements. See Paragraph 13.1.

Clause F2 HAZARDOUS BUILDING MATERIALS: Performance F2.3.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant meets this requirement.

Technical Specification

4.1 Product supplied by Glasscorp Ltd is as follows:

- **Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant** - a one-part, low modulus [LM], solvent-free sealant based on silyl-modified polymer [SMP]. It is available in white, grey and black, and is supplied in 600 ml sausages and 300 ml cartridges.

Handling and Storage

5.1 The handling and storage of Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant on-site is the responsibility of the installer. Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant has a shelf life of 12 months from the date of production if stored in unopened packaging under dry, cool conditions at temperatures of between 5 and 25°C. The product must be stored out of direct sunlight.

Technical Literature

6.1 The Technical Information contained on the cartridges must be read in conjunction with this Appraisal. All aspects of design, use, installation and maintenance contained in the Technical Information and within the scope of this Appraisal must be followed. In particular, the detail of limitations in the Technical Information for use should be referred to.

Design Information

General

7.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant is designed to be used as an expansion joint, control joint and gap-filling sealant in building construction joints for the exclusion of moisture. It may be used in both interior and exterior locations, and along with its high elasticity and good adhesion, it is suitable for use with a wide range of substrates. Compatibility tests on some porous stones are required as staining can occur in some instances, refer to Glasscorp Ltd for further advice.

7.2 The design of weathertight joints and detailing for all applications must be in accordance with good design principles. In most situations, joint design should see the sealant used as a first line of defence, in conjunction with flashings [second line of defence], which drain to the building exterior. Other good design principles include the optimum width to depth ratio, correct sealant profile, and use of a bond breaker system. Refer to BRANZ Bulletin No. 584 and 601 for further information.



- 7.3 Glasscorp Ltd recommends the following joint width to depth ratios for Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant:
- Joints up to 12 mm wide: 1:1.
 - Joints between 12 and 35 mm wide: 2:1.
- 7.4 A bond breaker is required in all joints, and with shallow joints the bond breaker may be a self-adhesive polyethylene tape. In deeper joints, a backer rod must be used to act as the bond breaker and at the same time set the joint depth and support the sealants.
- 7.5 The performance of Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant makes it a suitable sealant for weather sealing exterior wall constructions. It is important, however, that the sealant/bond breaker and rain screens are backed up by a waterstop or air seal so that a free-draining enclosed joint cavity is formed. This is particularly important for walls that extend over one storey in height. In weather sealing applications, the bottom of vertical joints must be open to allow water drainage. Horizontal joints between thin sheet materials, e.g. plywood or fibre cement, should be weather sealed with Z flashings and not a sealant. Horizontal joints in other materials must be rebated and the seal formed at or near the top of the rebate. All joints must be designed to drain to the exterior of the building.
- 7.6 For optimum adhesion and in areas of critical, high performance applications (such as in multi-storey building work), high stress joints and extreme weather exposure, it is important that preliminary adhesion tests be conducted to ensure adequate performance. Glasscorp Ltd must be consulted where doubt arises. Epoxy, polyurethane and polyester surface coatings must be abraded with fine grit paper then cleaned before testing. Any other treatments must be undertaken in accordance with the instructions of Glasscorp Ltd.

Durability

- 8.1 Assessment of durability to meet the NZBC is based on difficulty of access and replacement of the sealant, and the ability to detect failure of the sealant both during normal use and maintenance of the building. Therefore durability requirements for the sealant will vary according to the situations in which it is used [e.g. exterior and interior use, exposed or covered].

Serviceable Life

- 8.2 When used and applied in accordance with the Technical Literature and this Appraisal, it is expected that weathertightness or gap-filling seals undertaken with Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant will remain serviceable for 15 years or more in exterior environments.
- 8.3 In dry interior environments where the product is inaccessible and completely sheltered from exposure to chemicals, solvents, temperature extremes and excessive movement, a serviceable life of up to 50 years or more may be expected.

Maintenance

- 9.1 In accessible areas, inspections must be carried out annually to check for cracks or gaps between the sealant and substrate. Where this has occurred, the unsound sealant must be raked out, the substrate prepared and the joint filled with fresh sealant.

Prevention of Fire Occurring

- 10.1 Separation or protection must be provided to Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant from heat sources such as fireplaces, heating appliances and chimneys. Part 7 of NZBC Acceptable Solution C/AS1 and NZBC Acceptable Solution C/AS2 provide methods for separation and protection of combustible materials from heat sources.

Fire Affecting Areas Beyond the Fire Source

- 11.1 When used internally on construction that does not require a fire resistance rating (FRR), sealants [caulking] are exempted from surface finish requirements by NZBC Acceptable Solution C/AS1, Paragraph 4.2.2.1 e) and NZBC Acceptable Solutions C/AS2, Paragraph 4.17.6 e).



External Moisture

- 12.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant complies with Type F, Class 25 LM of ISO 11600, and therefore may be used whenever a sealant of this type is specified in NZBC Acceptable Solution E2/AS1.
- 12.2 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant can be used with a range of exterior construction methods and materials to meet the requirements of NZBC Clause E2.3.2. It can be used, for example, in the control joints of masonry veneer, to weatherproof the joints between fibre cement weatherboards, to seal around pipes and penetrations, to weatherproof joints between flashings and claddings, or act as an air seal around window, door and other penetrations.
- 12.3 It is the responsibility of the designer, builder or contractor to ensure sound joint design principles are followed. Designers, builders or contractors must ensure that second line of defence; flashings, drain to the building exterior, that they are suitable for the particular application under consideration, and that they are installed correctly.

Internal Moisture

- 13.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant can be used to form an impervious joint between sheet lining materials and also a joint between fixtures and lining materials in accordance with NZBC Acceptable Solution E3/AS1, Paragraph 3.2.2 to prevent water splash penetrating behind linings or into concealed spaces.

Installation Information

Installation Skill Level Requirement

- 14.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant is for use by general tradespersons and handypersons in straight-forward applications. However, for more technically difficult applications, especially on larger commercial and industrial type buildings, application should be undertaken only by those experienced in the application of sealants to expansion and construction joints. All installations must be in accordance with the instructions given within the Technical Literature and this Appraisal.

General

- 15.1 Before the application of sealant, substrate surfaces must be clean, dry and free from any surface contaminants such as dirt, dust, oil or existing coatings and paints.
- 15.2 Cure rates will slow down as temperatures decrease.
- 15.3 Sealant application must be carried out when the sealant and substrate temperature is within the range of 5 to 30°C.
- 15.4 Installation of the sealant can be undertaken using a hand or pneumatically operated caulking gun at an angle to eliminate the inclusion of air pockets. The sealant should be tooled off to achieve a smooth finish and to compress it, promoting adhesion to the joint walls. Clean-up can be carried out using Glasscorp FB 7803 Solvent Cleaner immediately after application. *[Note: Methylene chloride paint strippers can aid the removal of cured sealant.]*

Health and Safety

- 16.1 Safe use and handling procedures for Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant is provided in the Safety Data Sheets available from Glasscorp Ltd.



Basis of Appraisal

The following is a summary of the technical investigations carried out:

Tests

- 17.1 Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant has been tested and meets the requirements of ISO 11600 for Type F, Class 25 LM, Building Construction – Sealants – Classification and Requirements.
- 17.2 BRANZ have tested to ASTM G154 for accelerated weathering, with analysis of tensile adhesion performance and colour being carried out before, after and during the exposure.
- 17.3 The test results were used in part to determine the BRANZ durability opinion.

Other Investigations

- 18.1 Site inspections have been carried out by BRANZ to confirm practicability of installation and completed installations.
- 18.2 Technical data sheets and Safety Data Sheets for Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant have been obtained by BRANZ and found to be satisfactory.
- 18.3 A durability opinion has been given by BRANZ technical experts.

Quality

- 19.1 The manufacture of the product has not been examined by BRANZ, but details of the quality and composition of the materials used were obtained and found to be satisfactory.
- 19.2 Quality of supply of the product to the market is the responsibility of Glasscorp Ltd.
- 19.3 Quality of installation of the product on-site is the responsibility of the sealant installer.
- 19.4 The quality of installation of the substrates in accordance with the manufacturer's instructions is the responsibility of the substrate installer.
- 19.5 Building designers are responsible for the design of the joints, and for the incorporation of the sealant into their design in accordance with the instructions of Glasscorp Ltd.

Sources of Information

- BRANZ Bulletin No. 584 Sealed joint design - Claddings.
- BRANZ Bulletin No. 601 Sealants for cladding joints.
- Ministry of Business, Innovation and Employment Record of amendments - Acceptable Solutions, Verification Methods and handbooks.
- The Building Regulations 1992.



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MS HIGH PERFORMANCE MS
CONSTRUCTION SEALANT



In the opinion of BRANZ, **Glasscorp Fabricator MSHP MS High Performance MS Construction Sealant** is fit for purpose and will comply with the Building Code to the extent specified in this Appraisal provided it is used, designed, installed and maintained as set out in this Appraisal.

The Appraisal is issued only to **Glasscorp Ltd**, and is valid until further notice, subject to the Conditions of Appraisal.

Conditions of Appraisal

1. This Appraisal:
 - a) relates only to the product as described herein;
 - b) must be read, considered and used in full together with the Technical Literature;
 - c) does not address any Legislation, Regulations, Codes or Standards, not specifically named herein;
 - d) is copyright of BRANZ.
2. **Glasscorp Ltd**:
 - a) continues to have the product reviewed by BRANZ;
 - b) shall notify BRANZ of any changes in product specification or quality assurance measures prior to the product being marketed;
 - c) abides by the BRANZ Appraisals Services Terms and Conditions;
 - d) warrants that the product and the manufacturing process for the product are maintained at or above the standards, levels and quality assessed and found satisfactory by BRANZ pursuant to BRANZ's Appraisal of the product.
3. BRANZ makes no representation or warranty as to:
 - a) the nature of individual examples of, batches of, or individual installations of the product, including methods and quality of work;
 - b) the presence or absence of any patent or similar rights subsisting in the product or any other product;
 - c) any guarantee or warranty offered by **Glasscorp Ltd**.
4. Any reference in this Appraisal to any other publication shall be read as a reference to the version of the publication specified in this Appraisal.
5. BRANZ provides no certification, guarantee, indemnity or warranty, to **Glasscorp Ltd** or any third party.

For BRANZ

Claire Falck

Chief Executive

Date of Issue:

17 September 2024