

### Project background

Funded by BRANZ Building Research Levy

#### Aim is to deliver insights into:

- The scale of the issue of percentages of framing in New Zealand residential construction
- The effect that high percentages of framing, thermal bridging and weak points have on as-built R-values
- The causes/reasons why high percentages of framing might be occurring – working with frame and truss
- Exploring pragmatic and buildable solutions



Report ER53



Report ER64





### Thermal bridging

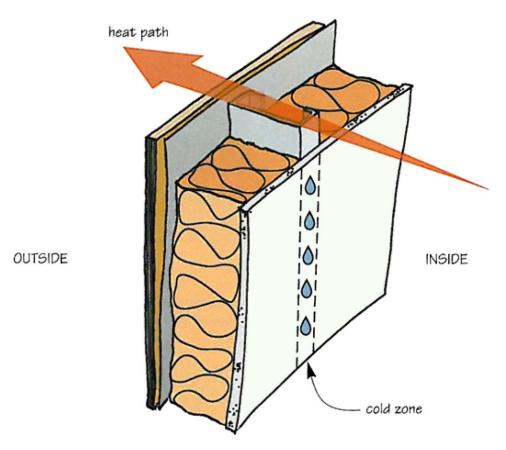


Image source: Build magazine *Condensation and thermal bridges* Malcolm Cunningham, 1 April 2005, Build 87

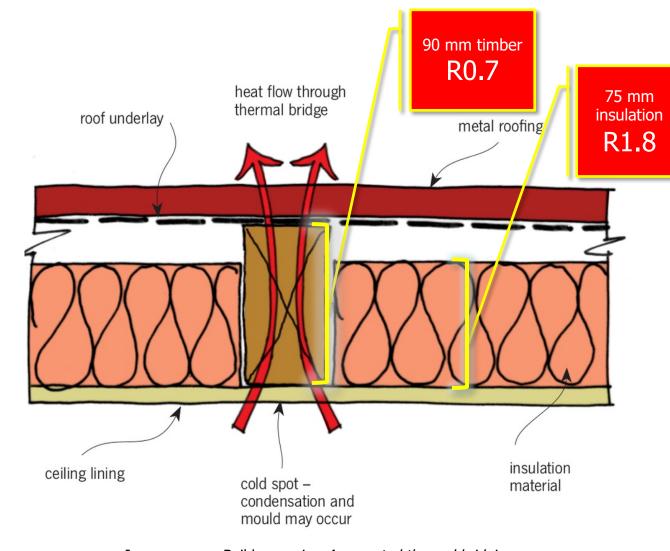


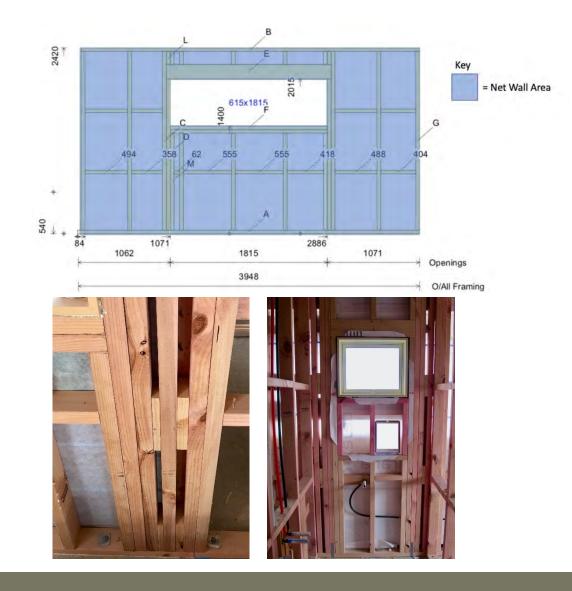
Image source: Build magazine *Aggravated thermal bridging* Malcolm Cunningham, 1 December 2011, Build 127





#### Methodology

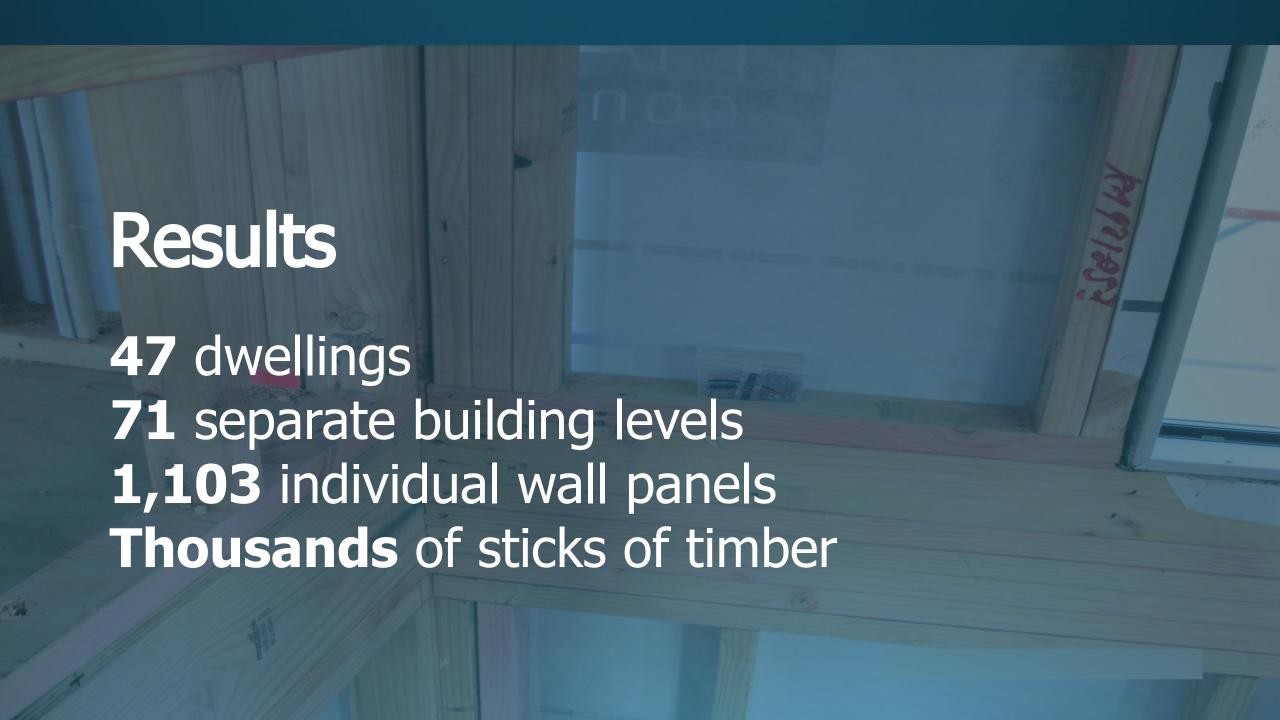
- Case study approach 47 newly constructed houses from Auckland, Christchurch, Wellington and Hamilton
- Utilised combination of frame and truss elevations and wall panel layouts alongside site data collection
- Range of typologies, 1–3 storeys, variety of different builders, companies, range of different cladding types











#### Headline results

- The average percentage of timber framing compared to the area of the wall is 34%
- Lowest 24% highest 57% (by level)
- Range of drivers structure and weathertightness, cladding requirements, design
- Little additional framing added on site average across house level = 2%
- There are some significant uninsulated areas average 3% but up to 10% (area by level)















17% framing (net wall area)

25% framing (net wall area)









30% framing (net wall area)

55% framing (net wall area)





### Key observations

- 34% average wall framing ... higher than 14-20% framing content generally assumed by regulators and industry
- Unlikely to be getting expected performance across the whole wall
  - Construction R-values across whole wall area lower than expected
  - Thermal bridging and framing versus insulation as well as insulation installation
- Some distinct weak points and blind spots midfloors, corner junctions, internal wall junctions, uninsulatable areas
- Areas of framing highest in those cold damp condensation-prone areas – bathrooms, laundries, 'back of your south-facing cupboard'

#### NZS 4218:2009 Definition for framed walls

"This includes studs, dwangs, top plates, and bottom plates, but *excludes* lintels, additional studs that support lintels, and additional studs at corners and junctions"

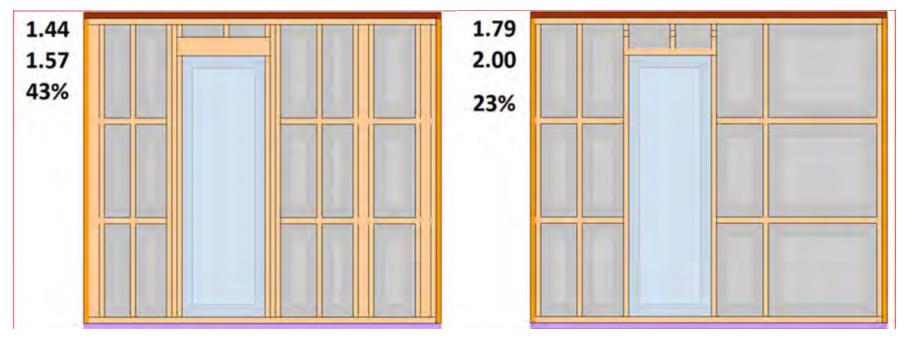


Figure 8: Actual timber framing (left) compared to allowable definitions under NZS 4218 (right)

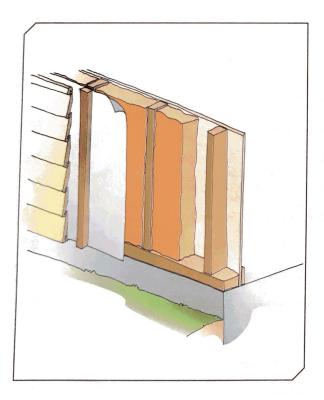




### Every picture tells a story

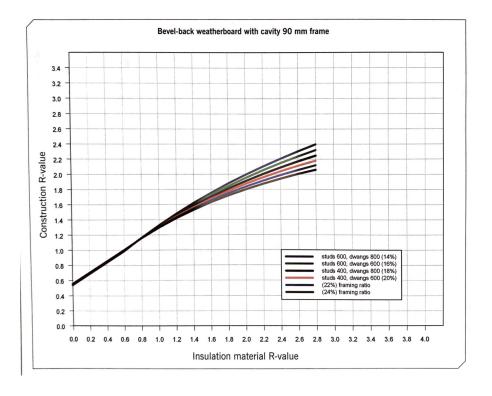
Wall

**Bevel-back** Weatherboard **Timber framed – cavity** 90 mm frame



Framing timber spacing	Insulation material R-value					
	1.8	2.0	2.2	2.4	2.6	2.8
	Total construction R-value					
studs 600, dwangs 800 (14%)	1.8	1.9	2.1	2.2	2.3	2.3
studs 600, dwangs 600 (16%)	1.8	1.9	2.0	2.1	2.2	2.3
studs 400, dwangs 800 (18%)	1.8	1.9	2.0	2.0	2.1	2.2
studs 400, dwangs 600 (20%)	1.7	1.8	1.9	2.0	2.1	2.1
(22%) framing ratio	1.7	1.8	1.9	1.9	2.0	2.1
(24%) framing ratio	1.7	1.8	1.9	1.9	2.0	2.0

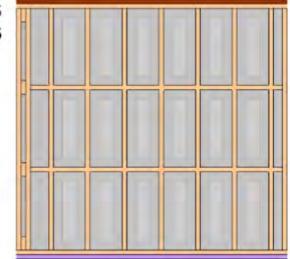
- 1. All insulants should be placed against wall underlay
- 2. R-2.8 is the highest practicable R-value of common insulation materials that can be used with 90 mm studs



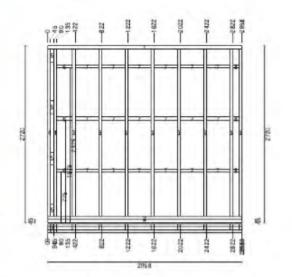




1.75 2.06







Area type: South West Living

Studs: 400mm centres Nogs: 800mm centres

Net Wall Area: 7.1m<sup>2</sup>

Framing %: 28.69%

Framing Area: 2.05m<sup>2</sup>

Uninsulated Area 0.3m<sup>2</sup>

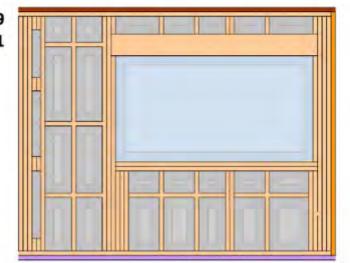
R-Value with 2.0 insulation 1.75

R-Value with 2.8 insulation 2.06

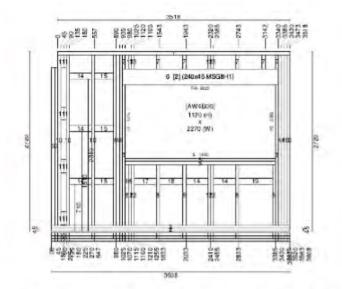




1.39 1.51







Area type: North West Kitchen

Studs: 400mm centres

Nogs: 800mm centres

Net Wall Area: 6.2m<sup>2</sup>

Framing %: 51.49%

Framing Area: 3.19m<sup>2</sup>

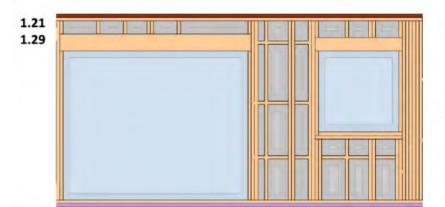
Uninsulated Area 0.03m<sup>2</sup>

R-Value with 2.0 insulation 1.39

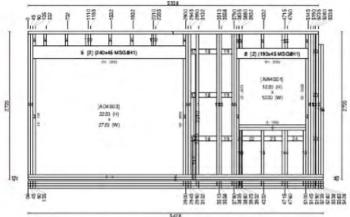
R-Value with 2.8 insulation 1.51











Area type: South East Living

Studs: 400mm centres Nogs: 800mm centres

Net Wall Area: 5.6m<sup>2</sup>

Framing %: 57.99%

Framing Area: 3.25m<sup>2</sup>

Uninsulated Area 0.m<sup>2</sup>

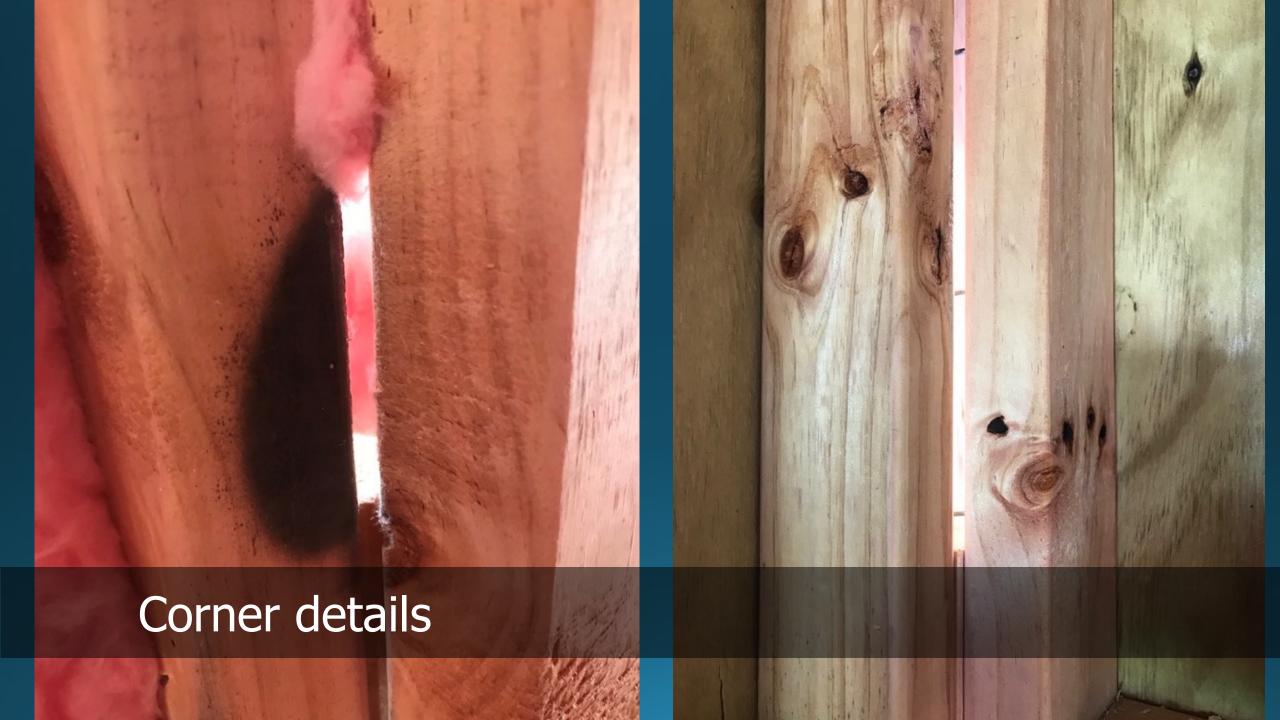
R-Value with 2.0 insulation 1.21

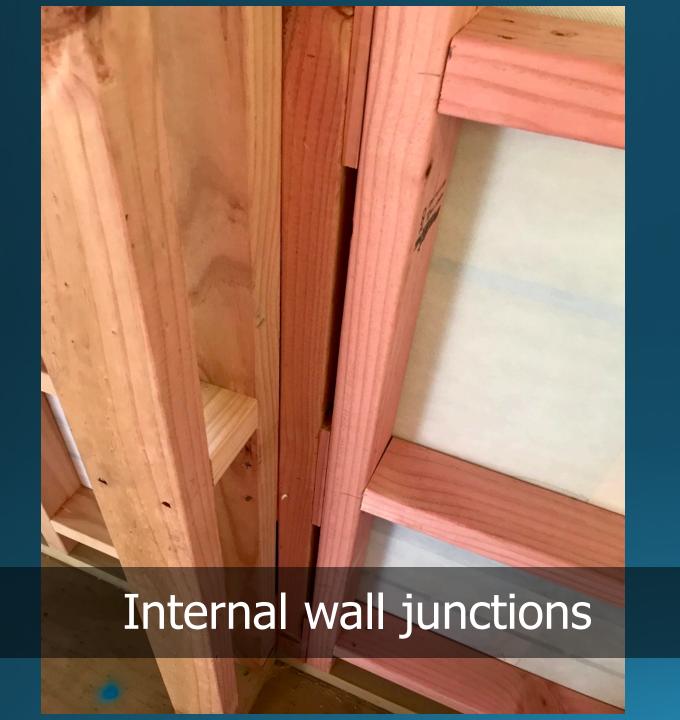
R-Value with 2.8 insulation 1.29























Weak points and blind spots



# Weak points and blind spots

How do these affect performance?

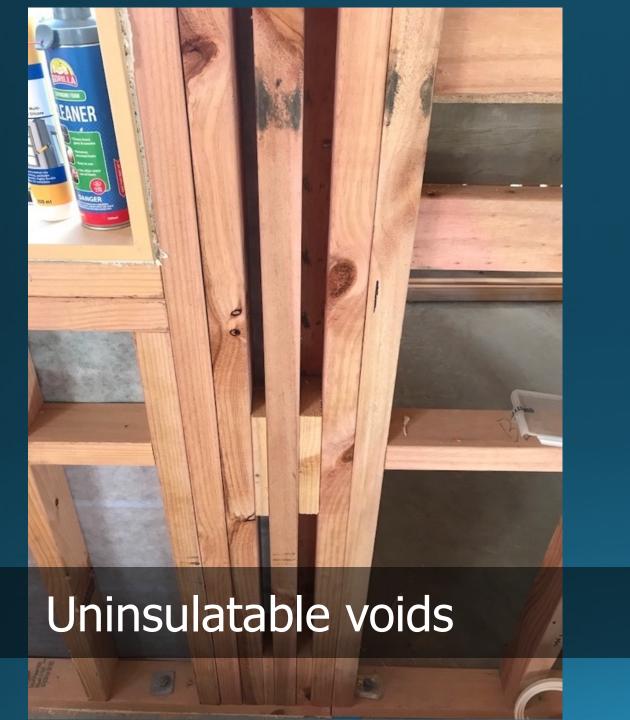


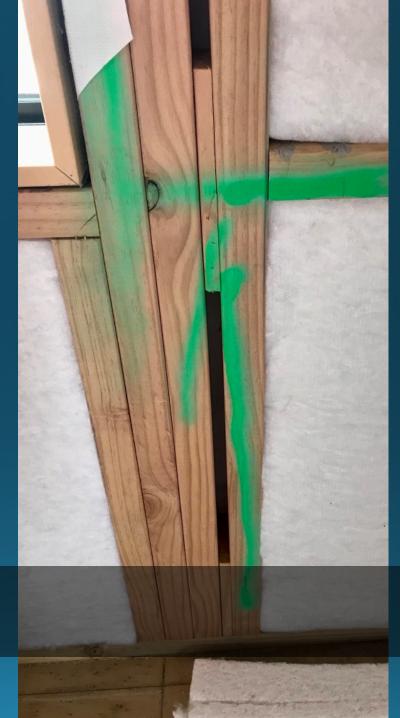






Stairwell blocking for handrails









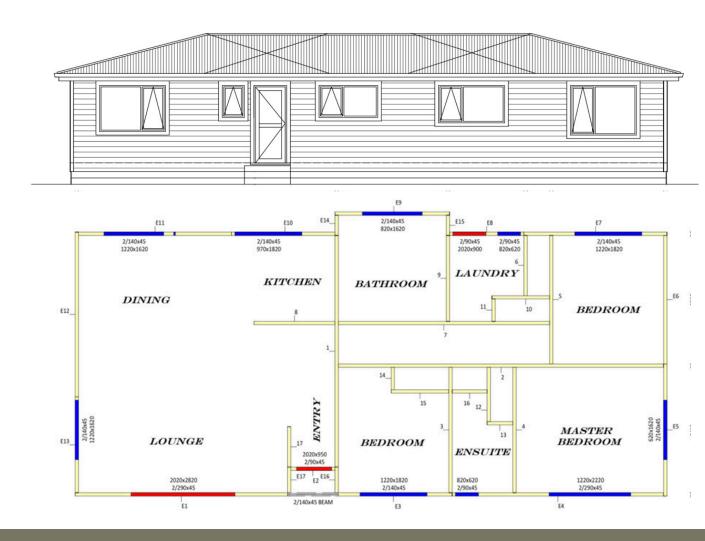




#### **Exploring framing**

A modest 3-bedroom house plan

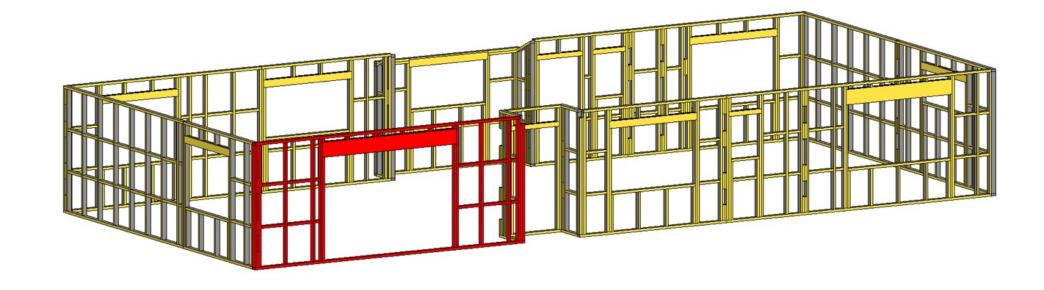
- 25° degree hipped roof
- Light roof cladding
- 2.4 m walls
- No internal garage
- 16.1 m x 7.2 m
- Less than 120 m<sup>2</sup>







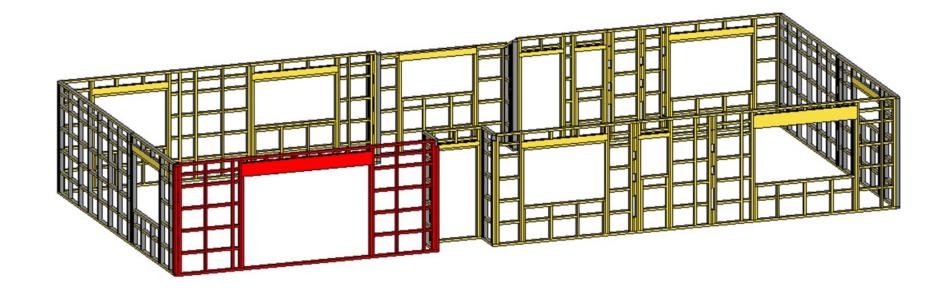
## Typical scenario showing studs at 600 mm centres and nogs at 800 mm







# Scenario showing studs at 600 mm centres and nogs at 480 mm maximum for vertical shiplap cladding

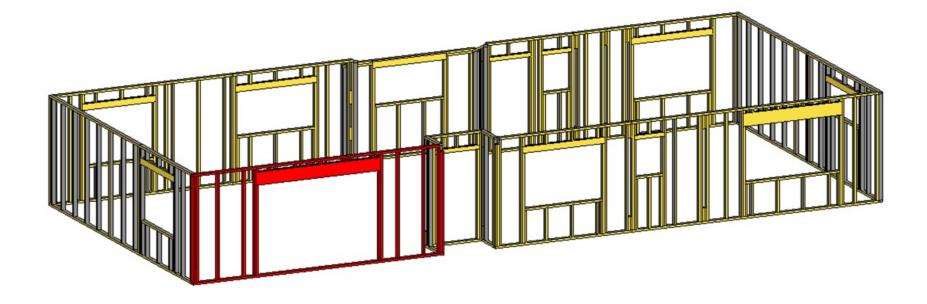






# Studs at 600 mm centres set out for rigid air barrier (RAB) and no nogs

Note: this would be problematic for fabricator delivery







#### What we found

- Framing is primarily determined by structure and weathertightness but also influenced by cladding choices, fixing requirements, technical literature (e.g. fire and bracing), some builder/designer preference
- There is little 'unnecessary' or 'excessive' framing
- Percentages of framing higher than assumed even on a modest house
  - 90 x 45 mm framing at 600 mm centres ranged from 27% to
     35% by volume with different cladding scenarios
  - 90 x 45 mm framing at 400 mm centres ranged from **31%** to **37%** by volume with different cladding scenarios



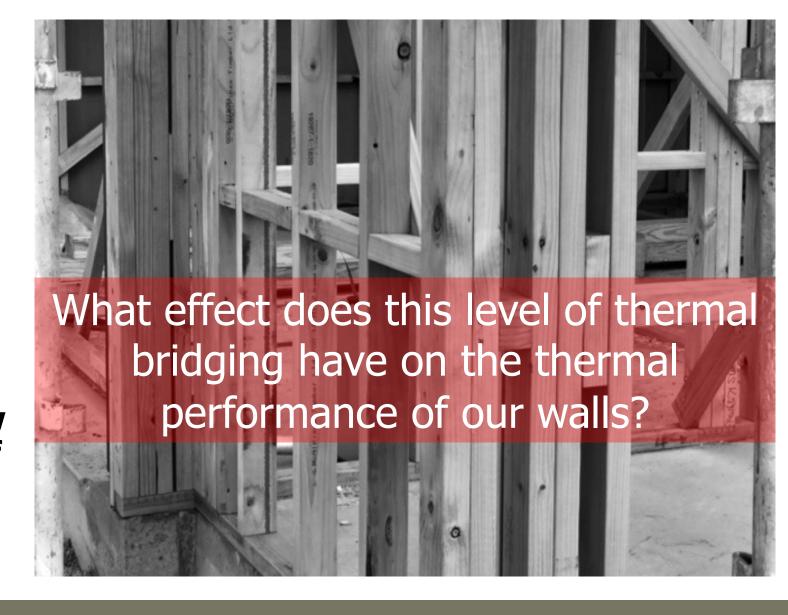




"Despite the skills of an experienced detailer working to optimise framing...

...on a simple single-storey house ...

...it was a **significant** challenge even to get below a percentage of framing of 27%."







# What are the construction (or system) R-values of walls of new-build residential buildings?

Guy Penny PhD





# How are walls of new-build residential properties performing (thermally)? Can we (easily) improve the thermal performance of walls?

**To answer these questions,** we selected 5 of the 47 surveyed properties and calculated their **whole-wall construction R-Values** (as-built) and modelled the following variables:

Treatment 1. 3 different levels of **insulation** (R2.0, R2.2, and R2.8)

Treatment 2. With and without the effects of **weakpoints** 

Treatment 3. With **framing at 25%** 

#### The 5 properties are located in Auckland (2), Wellington (1) and Christchurch (2)

- 3 x single level, 2 x double level
- 3 4 bedroom
- Framing percentages range from 26 36%
- Floor area range from 110 145m²





#### What is Construction (or System) R-value?

- The R-value of an assembly (or a system) made up of different materials
  - Includes the R-values of all the individual materials in the system
  - To calculate the construction R-Value of a wall we include all the different materials
     e.g. wall lining, framing, insulation, building wrap, ventilation cavity, cladding, air gaps

#### What area of a wall does Construction R-Value apply to?

- NZS 4218:2009: (NZ Standard for Thermal Insulation Housing and Small Buildings)
  - Construction R-value for walls is defined as the R-value of a typical area of the wall, excluding the effects of openings or corners
  - To show compliance the **typical area** must be R1.9 (Zone 1 and 2) or R2.0 (Zone 3)
     the R-value of light timber framed walls shall be no less than R1.5 (E3/AS1)

#### This Research:

- We're interested in the construction R-value of the whole-wall area (net wall area = openings excluded)
- Although openings are excluded, the effects on whole-wall R-value due to timber framing associated with openings and corners are included in our calculations





#### Treatment 1: As - Built

How are these walls performing as-built? What is the effect of different insulation levels?

Modelled whole—wall construction R-values with R2.0, R2.2 and R2.8 insulation

#### **Treatment 2: With Weakpoints Resolved**

What effect will resolving 6 common weakpoints have on whole-wall construction R-values?

- As above with weakpoints resolved
  - 5 weak-points (bundled): external corners, internal corners, wall junctions, mid-floor, top plate
  - Floor slab edge modelled separately

#### Treatment 3: With 25% framing

What effect will limiting the framing to 25% have on whole-wall construction R-values?

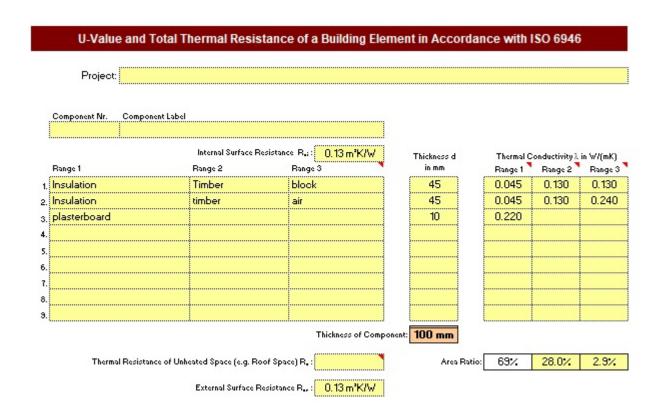
Repeat Treatment 1 and 2 with 25% Framing





## To calculate whole-wall construction R-values we used:

- A R-Value Calculator
  - Passive House Academy of NZ ISO 6946 U-Value calculator
- Applied PSI values to all framing associated with edges, corners and openings
- The modelling methodology and results were peer reviewed by BRANZ







**As-built** whole-wall R-values

Insulation	As-built with all 6 weak points present			
R2.0	1.26			
R2.2	1.30			
R2.8	1.40			

As-built with 5 weak points resolved Floor slab edge remains uninsulated	As-built with floor slab edge insulated	As-built with all 6 weak points resolved
1.39	1.70	1.95
1.44	1.81	2.06
1.57	2.02	2.35



**As-built** whole-wall R-values

Insulation	As-built with all 6 weak points present	As-built with 5 weak points resolved Floor slab edge remains uninsulated	As-built with floor slab edge insulated	As-built with all 6 weak points resolved	
R2.0	1.26	1.39	1.70	1.95	
R2.2	1.30	1.44	1.81	2.06	
R2.8	1.40	1.57	2.02	2.35	



25% framing whole-wall R-values

Insulation	As-built with all 6 weak points present	25% framing with all 6 weak points present	25% framing with 5 weak points resolved	25% framing with floor slab edge insulated	25% framing with all 6 weak points resolved
R2.0	1.26	1.33	1.48	1.84	2.15
R2.2	1.30	1.38	1.55	1.97	2.29
R2.8	1.40	1.53	1.73	2.30	2.74





Wall construction R-values <u>average</u> of 5 houses (Auckland, Wellington Christchurch)

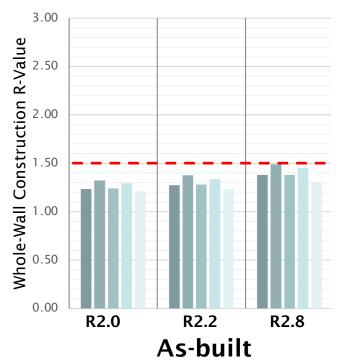
3 x single level 2 x two levels Net wall timber percentage 26-36% Floor area 110-145 m<sup>2</sup>

Insulation	As-built with all 6 weak points present	As-built with 5 weak points resolved Floor slab edge remains uninsulated	As-built with floor slab edge insulated	As-built with all 6 weak points resolved	25% framing with all 6 Weak points present	25% framing with 5 weak points resolved	25% framing with floor slab edge insulated	25% framing with all 6 weak points resolved
D2.0	1.26	1.20	1.70	1.05	1 22	1 40	1 0 4	2.15
R2.0	1.26	1.39	1.70	1.95	1.33	1.48	1.84	2.15
R2.2	1.30	1.44	1.81	2.06	1.38	1.55	1.97	2.29
R2.8	1.40	1.57	2.02	2.35	1.53	1.73	2.30	2.74





Figure 1: Whole - Wall Construction R-values with Different Insulation and Upgrade Levels (with AS-BUILT Framing Percent)



Note: Red dashed line indicates the minimum wall R-value (R1.50) for light timber walls to comply with E3/AS1 (paragraph 1.1.1)

Insulation and upgrade level

HSE5

■ HSE1 ■ HSE2 ■ HSE3 ■ HSE4





- 1. As-built walls of typical timber construction achieve a **whole wall construction R-value** of between R1.26 R1.4
- 2. If floor-slab edge is effectively insulated, walls achieve between R1.70 R2.0 ( $\sim 30\% 40\%$  increase)
- 3. If 5 common weak-points are resolved, walls achieve between R1.39 R1.47 (~15% increase)
- 4. If all 6 weak-points are resolved, walls achieve between R1.95 R2.35 (  $\sim 55\% 68\%$  increase)
- 5. Reducing framing to 25% of net wall area, increases R-values by 5-10% (R2.0), 6-12% (R2.2), 9-16% (R2.8)
- **6. Actual whole wall construction R-values will be less** than reported here as we have not accounted for losses from poorly fitted insulation or air movement through the wall.



## **Conclusions**

- 1. New-build dwellings are not consistently achieving good wall system R-values across the whole-wall
- 2. Many parts of the wall are (well) below R1.5
  This does **not** satisfy the requirement stated in E3/AS1 paragraph 1.1.1
  - 1.1 Thermal resistance
  - **1.1.1** *R-values* for walls, roofs and ceilings shall be no less than:
  - a) For light timber frame wall or other framed wall *constructions* with cavities, 1.5.
- 3. To achieve whole-wall construction R-values > R2.0 *within the same/typical approach to wall design*, several different interventions can be applied:

Weakpoints: Must have effective floor-slab edge insulation (minimise other weakpoints)

• Framing %: Reduce the amount of framing where possible

Insulation: Must be a minimum of R2.5 (ideally R2.8) and well-fitted

Openings: Minimise number and size





## Conclusions....continued

- Ultimately, thermal bridging through timber framing is <u>still not addressed</u> by this approach and will continue to be a source of heat loss and potential location of condensation and mould.
- If we are to build healthy, energy efficient houses, actual whole-wall construction R-values must be considerably higher than what we have found in this research (>R3.0?)
- To do this we must address thermal bridging in walls

















# Zero Energy House – zeroenergyhouse.co.nz

#### **ZERO ENERGY HOUSE**

+ About

+ Site

+ Design

+ Structure

+ Solar

+ Water

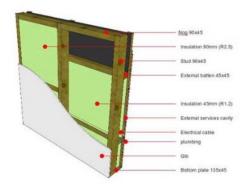
Lighting

+ Materials

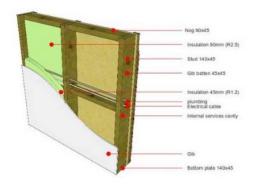
+ Performance

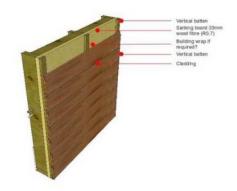
Blog

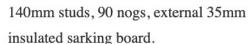
Contact

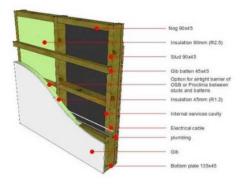




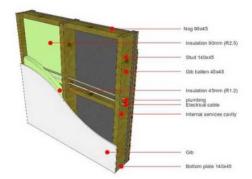


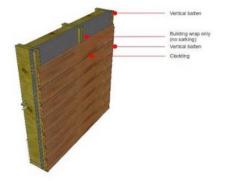










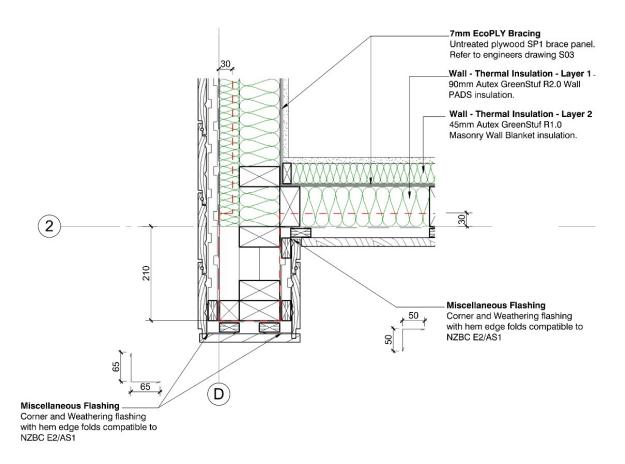


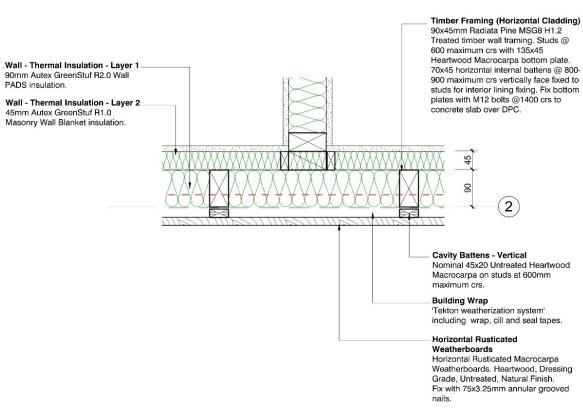
insulated sarking board.

Internal battening, 90mm stud, 90mm nogs.

140mm studs, 90 nogs.

# Zero Energy House – zeroenergyhouse.co.nz



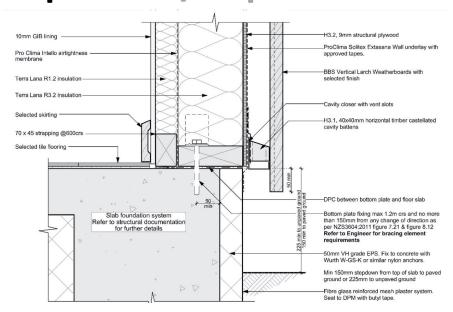


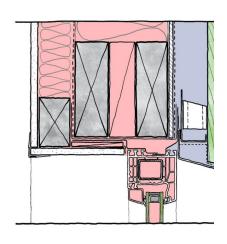


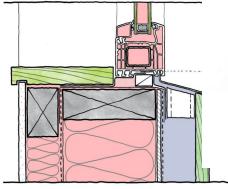


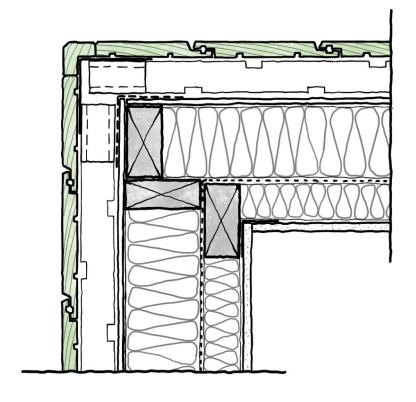
# Advanced framing and insulation solutions

## SuperWall / SuperWindow









www.superhome.co.nz

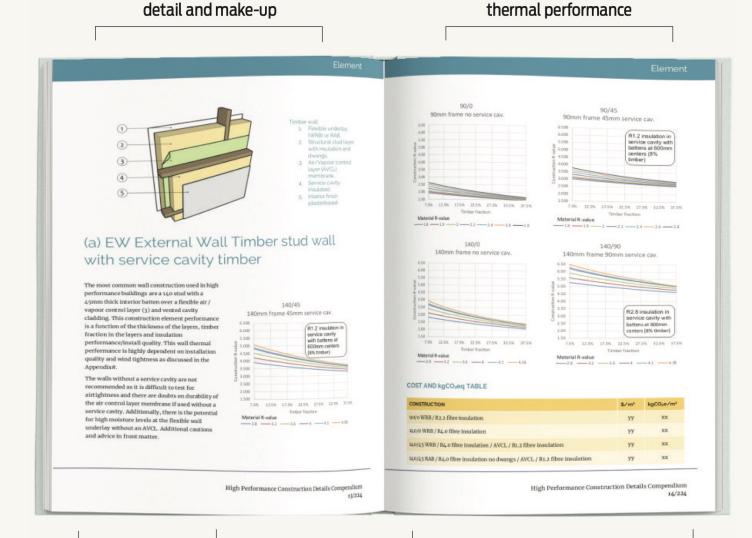




# High-performance details

### For more information see:

- Jason Quinn and Elrond Burrell High-performance details Build 182
   1 February 2021
- BRANZ External Research Report ER61



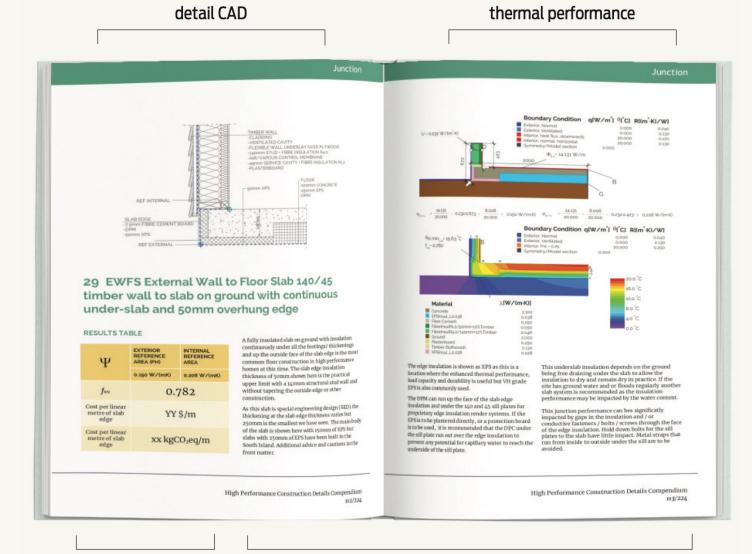
description and cautions

cost and carbon table

# High-performance details

### For more information see:

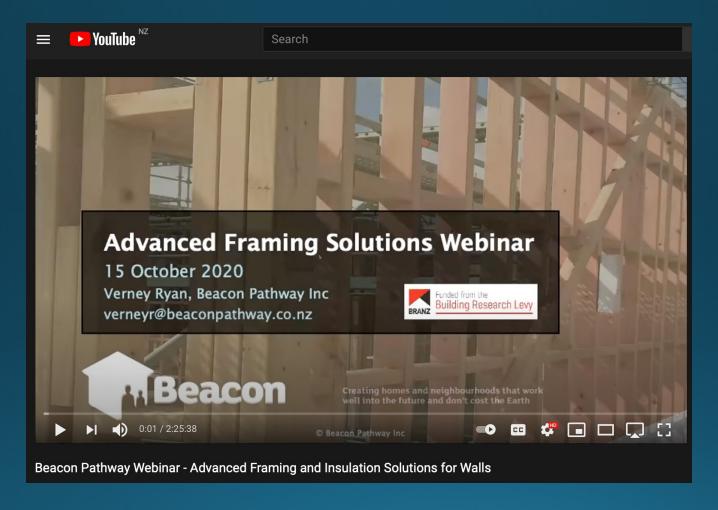
- Jason Quinn and Elrond Burrell High-performance details Build 182
   1 February 2021
- BRANZ External Research Report ER61



performance cost and carbon table

description and cautions

## Wall solutions webinar video available



https://youtu.be/\_altm5o6jcA

# Future pathways

- Many advanced framing and insulation solutions are pragmatic and buildable using familiar approaches
- Scope to develop these further as Alternative and Acceptable Solutions
- Collaborative 'whole of sector' approach required – industry, government, research, education, training

